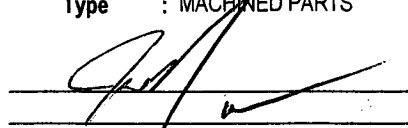
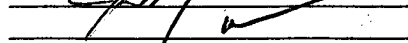


Date: Tuesday, 1/2/2007 1:30:30 PM  
 User: Chantal Lavoie







## Process Sheet

|                                  |   |                         |  |
|----------------------------------|---|-------------------------|--|
| <b>Customer</b>                  | : CU-DAR001 Dart Helicopters Services   | <b>Drawing Name</b>     | : SADDLE FITTING, AFT (OUTBOARD/INBOARD) |
| <b>Job Number</b>                | : 30097   |                         |  |
| <b>Estimate Number</b>           | : 10534   |                         |  |
| <b>P.O. Number</b>               | : N/A   | <b>Part Number</b>      | : D2574                                  |
| <b>This Issue</b>                | : 1/2/2007  | <b>Drawing Number</b>   | : D2574 REV E                            |
| <b>Prsht Rev.</b>                | : NC  | <b>Project Number</b>   | : N/A                                    |
| <b>First Issue</b>               | : N/A   | <b>Drawing Revision</b> | : E                                      |
| <b>Previous Run</b>              | : 29663   | <b>Material</b>         | : N/A                                    |
| <b>Written By</b>                | :  | <b>Due Date</b>         | : 1/9/2007                               |
| <b>Checked &amp; Approved By</b> | :  | <b>Qty:</b>             | 12 / 8 Um: Each                          |
| <b>Comment</b>                   | : Est Rev: I As Per RevE 06-01-27 JLM   |                         |  |

## Additional Product

Job Number:



| Seq. #:   | Machine Or Operation:   | Description :   |
|---|---|---|
| 1.0   | D6101005  | 7075-T7351 8.25X5.0X2.5   |
|   |    |    |
| <b>Comment:</b> Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)<br>7075-T7351 8.25X5.0X2.5<br>Make from D6101-005 billet for D2574<br>Ensure that grain is along 5.00" length<br>Batch No: <u>325351</u>   |   |   |
| 2.0   | HAAS1   | HAAS CNC VERTICAL MACHINING #1  |
|   |  |  |
| <b>Comment:</b> HAAS CNC VERTICAL MACHINING #1<br>Program Batch No. <u>330097</u> Double check by: <u>J.F.</u><br><br>1-Machine Step No 1 per Folio FA051 and inspect per attached Dimension Sheets<br>2-Machine Step No 2 per Folio FA051 and inspect per attached Dimension Sheets<br>3-Machine Step No 3 per Folio FA051 and inspect per attached Dimension Sheets<br>4-Deburr and remove all machining marks<br>5-Tumble to remove sharp edges. |   |   |
| 3.0   | MILLING CONV.   | CONVENTIONAL MILLING MACHINE  |
|   |  |  |
| <b>Comment:</b> CONVENTIONAL MILLING MACHINE<br>Machine keyway as per dwg D2573 & D2574   |   |   |

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                 |                          |
|------|------|--------------------|----|------|-----|---------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Mfg / Design<br>Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                 |                          |
|      |      |                    |    |      |     |                                 |                          |

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                  |                |                           |                        |                          |
|------|------|----------------------------------|-----------------------------|----------------------------------|----------------|---------------------------|------------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                  |                | Verification<br>Section C | Approval<br>Design Mgr | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Design Mgr       | Action Description<br>Design Mgr | Sign &<br>Date |                           |                        |                          |
|      |      |                                  |                             |                                  |                |                           |                        |                          |
|      |      |                                  |                             |                                  |                |                           |                        |                          |
|      |      |                                  |                             |                                  |                |                           |                        |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☐ No ☒ DQA: ☒ Date: 07/01/22

NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

Date: Tuesday, 1/2/2007 1:30:30 PM  
User: Chantal Lavoie

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SADDLE FITTING, AFT (OUTBOARD/INBOARD)

Job Number: 30097

Part Number: D2574

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC2

INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

ED/J.F. 07/01/18 (12)

5.0

QC8

SECOND CHECK



Comment: SECOND CHECK

SA 07.01.18

6.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Acid etch and Alodine as per QSI 005 4.1

a.m 07/01/18 (12)

7.0

POWDER COATING

POWDER COATING



Comment: POWDER COATING

Powder Coat White Gloss (Ref: 4.3.5.1) as per QSI 005 4.3

M102391

FL/a.m 07/01/19 (12)

8.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT

PC 7/01/22 (12)

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

Styby PU 7/01/22 12

10.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

1207/01/22 (12)

Job Completion



C207/01/22

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                 |                          |
|------|------|--------------------|----|------|-----|---------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Mfg / Design<br>Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                 |                          |
|      |      |                    |    |      |     |                                 |                          |

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                  |                |                           |                        |                          |
|------|------|----------------------------------|-----------------------------|----------------------------------|----------------|---------------------------|------------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                  |                | Verification<br>Section C | Approval<br>Design Mgr | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Design Mgr       | Action Description<br>Design Mgr | Sign &<br>Date |                           |                        |                          |
|      |      |                                  |                             |                                  |                |                           |                        |                          |
|      |      |                                  |                             |                                  |                |                           |                        |                          |
|      |      |                                  |                             |                                  |                |                           |                        |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

NOTE: Date & initial all entries QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

RELEASED

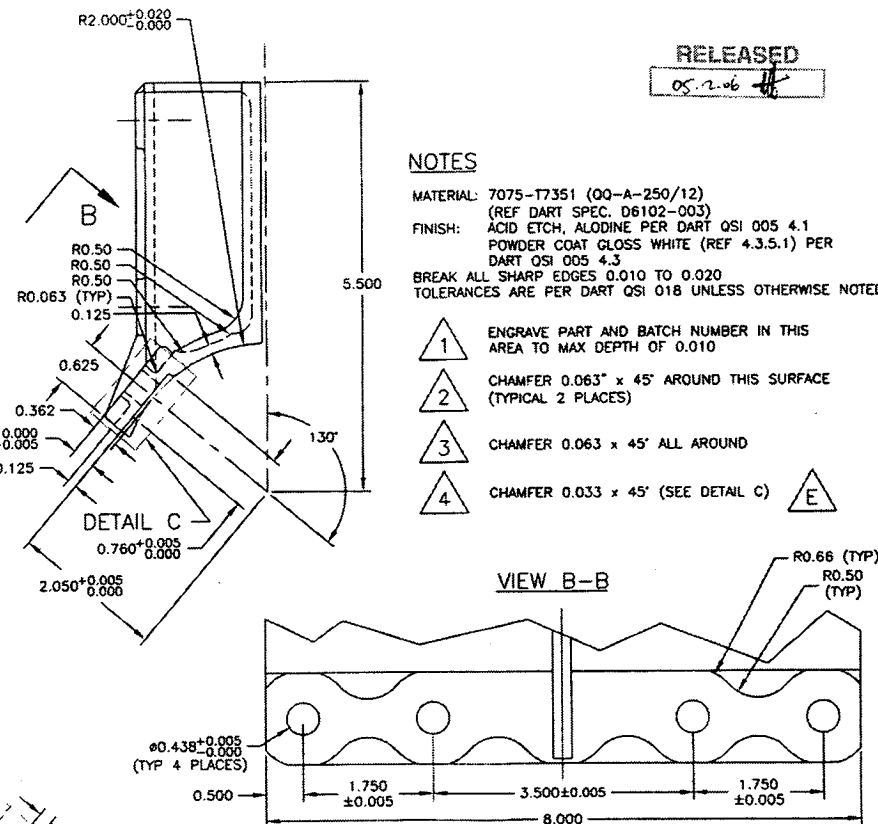
05.2.06

## NOTES

MATERIAL: 7075-T7351 (OQ-A-250/12)  
 (REF DART SPEC. D6102-003)  
 FINISH: ACID ETCH, ALODINE PER DART QSI 005 4.1  
 POWDER COAT GLOSS WHITE (REF 4.3.5.1) PER  
 DART QSI 005 4.3  
 BREAK ALL SHARP EDGES 0.010 TO 0.020  
 TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

- 1 ENGRAVE PART AND BATCH NUMBER IN THIS AREA TO MAX DEPTH OF 0.010  
 2 CHAMFER 0.063" x 45° AROUND THIS SURFACE (TYPICAL 2 PLACES)  
 3 CHAMFER 0.063 x 45° ALL AROUND  
 4 CHAMFER 0.033 x 45° (SEE DETAIL C) E

## VIEW B-B



## SECTION A-A

DETAIL C  
 SCALE 2:1

COPYRIGHT © 2005 BY DART AEROSPACE LTD.

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL  
 AND IS SUPPLIED ON THE EXPRESS CONDITION  
 THAT IT IS NOT TO BE USED FOR ANY PURPOSE  
 OR COPIED OR COMMUNICATED TO ANY OTHER  
 PERSON WITHOUT WRITTEN PERMISSION FROM  
 DART AEROSPACE LTD.

|         |          |  |
|---------|----------|--|
| E       | 05.07.13 | ADD CHAMFER ON RIDGE NOTE 4                                |
| D       | 02.09.06 | ADD RIDGES; TIGHTEN TOLERANCES                             |
| C       | 99.10.22 | INCOMP. DEO 9123/9079/9102<br>ADD DIMENSIONS PER TSR A1177 |
| B       | 96.12.02 | ADD GRAIN DIR., 0.438 WAS 0.425                            |
| A       | 96.09.16 | NEW ISSUE  |
| DESIGN  | DS       | DRAWN BY PH  |
| CHECKED | PH       | APPROVED   |
| DATE    | 05.07.13 | TITLE  |
|         |          | INNER AFT SADDLE   |
|         |          | SCALE 2:3  |

DART

DART AEROSPACE LTD.

HARRISBURG, ONTARIO, CANADA

DRAWING NO.

D2574

REV. E

SHEET 1 OF 1

C207101102  
 W/O 30097

|   |                     |                    |
|---|---------------------|--------------------|
| <b>DART AEROSPACE LTD</b>               | <b>Work Order:</b>  | <b>30097</b>       |
| <b>Description: Saddle, Aft Inboard</b> | <b>Part Number:</b> | <b>D2574</b>       |
| <b>Inspection Dwg: D2574 Rev. E</b>     |                     | <b>Page 1 of 1</b> |

Inspect dimensions highlighted on inspection sheet drawing D2574 Rev. E and record below:

| Dim           | Min   | Max   | Go/No Go Gauge | Recorded Actual Dimensions |       |       |       | By | Date |
|---------------|-------|-------|----------------|----------------------------|-------|-------|-------|----|------|
|               |       |       |                | 1                          | 2     | 3     | 4     |    |      |
| A             | 0.438 | 0.443 | DT8682         | 0.440                      | 0.440 | 0.440 | 0.440 |    |      |
| B             | 1.745 | 1.755 |                | 1.745                      | 1.747 | 1.748 | 1.748 |    |      |
| C             | 3.495 | 3.505 |                | 3.498                      | 3.500 | 3.498 | 3.501 |    |      |
| D             | 1.745 | 1.755 |                | 1.745                      | 1.747 | 1.748 | 1.748 |    |      |
| E             | 7.990 | 8.010 |                | 8.003                      | 8.003 | 8.003 | 8.003 |    |      |
| F             | 0.490 | 0.510 |                | 0.498                      | 0.491 | 0.496 | 0.494 |    |      |
| G             | 0.257 | 0.262 | DT8683         | 0.260                      | 0.260 | 0.260 | 0.260 |    |      |
| H             | 0.375 | 0.380 | DT8684         | 0.378                      | 0.378 | 0.378 | 0.378 |    |      |
| I             | 0.490 | 0.510 |                | 0.495                      | 0.499 | 0.495 | 0.500 |    |      |
| J             | 1.174 | 1.184 |                | 1.178                      | 1.177 | 1.176 | 1.178 |    |      |
| K             | 0.558 | 0.578 |                | 0.567                      | 0.565 | 0.564 | 0.567 |    |      |
| L             | 1.174 | 1.184 |                | 1.178                      | 1.177 | 1.176 | 1.178 |    |      |
| M             | 1.365 | 1.375 |                | 1.369                      | 1.369 | 1.369 | 1.370 |    |      |
| N             | 2.495 | 2.505 |                | 2.497                      | 2.500 | 2.498 | 2.500 |    |      |
| O             | 4.119 | 4.129 |                | 4.120                      | 4.121 | 4.123 | 4.121 |    |      |
| P             | 0.115 | 0.135 |                | 0.125                      | 0.125 | 0.125 | 0.124 |    |      |
| Q             | 0.115 | 0.135 |                | 0.135                      | 0.125 | 0.135 | 0.135 |    |      |
| R             | 0.240 | 0.260 |                | 0.249                      | 0.253 | 0.254 | 0.254 |    |      |
| S             | 0.115 | 0.135 |                | 0.122                      | 0.120 | 0.123 | 0.121 |    |      |
| T             | 0.178 | 0.198 |                | 0.188                      | 0.188 | 0.188 | 0.188 |    |      |
| U             | 3.210 | 3.250 |                | 3.227                      | 3.236 | 3.230 | 3.230 |    |      |
| V             | 0.230 | 0.250 |                | 0.237                      | 0.231 | 0.234 | 0.233 |    |      |
| W             | 0.115 | 0.135 |                | 0.125                      | 0.121 | 0.121 | 0.121 |    |      |
| X             | 0.307 | 0.312 |                | 0.311                      | 0.311 | 0.311 | 0.316 |    |      |
| Y             | 0.760 | 0.765 |                | 0.765                      | 0.765 | 0.765 | 0.765 |    |      |
| Z             | 0.352 | 0.372 |                | 0.356                      | 0.361 | 0.360 | 0.361 |    |      |
| AA            | 0.470 | 0.530 |                | 0.500                      | 0.500 | 0.500 | 0.500 |    |      |
| AB            | 0.615 | 0.635 |                | 0.623                      | 0.625 | 0.625 | 0.622 |    |      |
| AC            | 0.053 | 0.073 |                | 0.063                      | 0.063 | 0.063 | 0.063 |    |      |
| AD            | 0.240 | 0.260 |                | 0.245                      | 0.246 | 0.251 | 0.248 |    |      |
| AE            | 1.500 | 1.520 |                | 1.513                      | 1.514 | 1.516 | 1.510 |    |      |
| AF            | 0.115 | 0.135 |                | 0.135                      | 0.135 | 0.135 | 0.135 |    |      |
| AG            | 0.240 | 0.280 |                | 0.260                      | 0.266 | 0.260 | 0.260 |    |      |
| AH            | 0.240 | 0.260 |                | 0.245                      | 0.245 | 0.248 | 0.246 |    |      |
| AI            | 2.000 | 2.020 |                | 2.000                      | 2.000 | 2.000 | 2.000 |    |      |
| AJ            | 0.023 | 0.043 |                | 0.030                      | 0.030 | 0.030 | 0.030 |    |      |
| Accept/Reject |       |       |                |                            |       |       |       |    |      |

|                        |
|------------------------|
| Measured by: <i>en</i> |
| Date: 07/01/13         |

|                         |
|-------------------------|
| Audited by: <i>J.F.</i> |
| Date: 07/01/15          |

| Rev | Date     | Change                                  | Revised by | Approved |
|-----|----------|---|------------|----------|
| A   |          | New Issue                               | RF         |          |
| B   | 02.09.27 | Re-format; Added Rev. D                 | KJ         |          |
| C   | 02.10.11 | Re-format; Added DT8682, DT8683, DT8684 | KJ         |          |
| D   | 05.05.05 | Added dimension AI                      | KJ/RF      |          |
| E   | 05.12.05 | Added dimension AJ                      | KJ/JLM     |          |

|   |                     |             |
|---|---------------------|-------------|
| <b>DART AEROSPACE LTD</b>               | <b>Work Order:</b>  | 30097       |
| <b>Description:</b> Saddle, Aft Inboard | <b>Part Number:</b> | D2574       |
| <b>Inspection Dwg:</b> D2574 Rev. E     |                     | Page 1 of 1 |

Inspect dimensions highlighted on inspection sheet drawing D2574 Rev. E and record below:

| Dim           | Min   | Max   | Go/No Go Gauge | Recorded Actual Dimensions |       |       |       | By | Date |
|---------------|-------|-------|----------------|----------------------------|-------|-------|-------|----|------|
|               |       |       |                | 1                          | 2     | 3     | 4     |    |      |
| A             | 0.438 | 0.443 | DT8682         | 0.440                      | 0.440 | 0.446 | 0.440 |    |      |
| B             | 1.745 | 1.755 |                | 1.747                      | 1.749 | 1.752 | 1.752 |    |      |
| C             | 3.495 | 3.505 |                | 3.501                      | 3.500 | 3.500 | 3.500 |    |      |
| D             | 1.745 | 1.755 |                | 1.747                      | 1.749 | 1.752 | 1.752 |    |      |
| E             | 7.990 | 8.010 |                | 8.004                      | 8.004 | 8.003 | 8.004 |    |      |
| F             | 0.490 | 0.510 |                | 0.492                      | 0.492 | 0.492 | 0.492 |    |      |
| G             | 0.257 | 0.262 | DT8683         | 0.260                      | 0.260 | 0.260 | 0.260 |    |      |
| H             | 0.375 | 0.380 | DT8684         | 0.378                      | 0.378 | 0.378 | 0.378 |    |      |
| I             | 0.490 | 0.510 |                | 0.502                      | 0.503 | 0.500 | 0.500 |    |      |
| J             | 1.174 | 1.184 |                | 1.176                      | 1.179 | 1.179 | 1.179 |    |      |
| K             | 0.558 | 0.578 |                | 0.568                      | 0.566 | 0.568 | 0.565 |    |      |
| L             | 1.174 | 1.184 |                | 1.176                      | 1.179 | 1.179 | 1.179 |    |      |
| M             | 1.365 | 1.375 |                | 1.369                      | 1.369 | 1.369 | 1.370 |    |      |
| N             | 2.495 | 2.505 |                | 2.498                      | 2.498 | 2.500 | 2.500 |    |      |
| O             | 4.119 | 4.129 |                | 4.123                      | 4.123 | 4.120 | 4.120 |    |      |
| P             | 0.115 | 0.135 |                | 0.125                      | 0.124 | 0.125 | 0.125 |    |      |
| Q             | 0.115 | 0.135 |                | 0.135                      | 0.135 | 0.135 | 0.135 |    |      |
| R             | 0.240 | 0.260 |                | 0.253                      | 0.253 | 0.254 | 0.255 |    |      |
| S             | 0.115 | 0.135 |                | 0.121                      | 0.125 | 0.123 | 0.121 |    |      |
| T             | 0.178 | 0.198 |                | 0.188                      | 0.188 | 0.188 | 0.188 |    |      |
| U             | 3.210 | 3.250 |                | 3.230                      | 3.230 | 3.230 | 3.230 |    |      |
| V             | 0.230 | 0.250 |                | 0.234                      | 0.235 | 0.235 | 0.234 |    |      |
| W             | 0.115 | 0.135 |                | 0.120                      | 0.122 | 0.121 | 0.120 |    |      |
| X             | 0.307 | 0.312 |                | 0.311                      | 0.311 | 0.311 | 0.311 |    |      |
| Y             | 0.760 | 0.765 |                | 0.765                      | 0.765 | 0.765 | 0.765 |    |      |
| Z             | 0.352 | 0.372 |                | 0.360                      | 0.365 | 0.365 | 0.365 |    |      |
| AA            | 0.470 | 0.530 |                | 0.500                      | 0.500 | 0.500 | 0.500 |    |      |
| AB            | 0.615 | 0.635 |                | 0.623                      | 0.627 | 0.626 | 0.628 |    |      |
| AC            | 0.053 | 0.073 |                | 0.063                      | 0.063 | 0.063 | 0.063 |    |      |
| AD            | 0.240 | 0.260 |                | 0.246                      | 0.248 | 0.245 | 0.244 |    |      |
| AE            | 1.500 | 1.520 |                | 1.512                      | 1.511 | 1.511 | 1.511 |    |      |
| AF            | 0.115 | 0.135 |                | 0.135                      | 0.135 | 0.135 | 0.135 |    |      |
| AG            | 0.240 | 0.280 |                | 0.260                      | 0.260 | 0.260 | 0.260 |    |      |
| AH            | 0.240 | 0.260 |                | 0.248                      | 0.248 | 0.250 | 0.250 |    |      |
| AI            | 2.000 | 2.020 |                | 2.000                      | 2.000 | 2.000 | 2.000 |    |      |
| AJ            | 0.023 | 0.043 |                | 0.030                      | 0.030 | 0.030 | 0.030 |    |      |
| Accept/Reject |       |       |                |                            |       |       |       |    |      |

|              |          |
|--------------|----------|
| Measured by: | EP       |
| Date:        | 07/01/14 |

|             |          |
|-------------|----------|
| Audited by: | J.F.     |
| Date:       | 07/01/15 |

| Rev | Date     | Change                                  | Revised by | Approved |
|-----|----------|---|------------|----------|
| A   |          | New Issue                               | RF         |          |
| B   | 02.09.27 | Re-format; Added Rev. D                 | KJ         |          |
| C   | 02.10.11 | Re-format; Added DT8682, DT8683, DT8684 | KJ         |          |
| D   | 05.05.05 | Added dimension AI                      | KJ/RF      |          |
| E   | 05.12.05 | Added dimension AJ                      | KJ/JLM     |          |

|   |                           |
|---|---------------------------|
| <b>DART AEROSPACE LTD</b>               | <b>Work Order:</b> 30097  |
| <b>Description: Saddle, Aft Inboard</b> | <b>Part Number:</b> D2574 |
| <b>Inspection Dwg: D2574 Rev. E</b>     | <b>Page 1 of 1</b>        |

Inspect dimensions highlighted on inspection sheet drawing D2574 Rev. E and record below:

| Dim           | Min   | Max   | Go/No Go Gauge | Recorded Actual Dimensions |       |       |        | By | Date |
|---------------|-------|-------|----------------|----------------------------|-------|-------|--------|----|------|
|               |       |       |                | 1                          | 2     | 3     | 4      |    |      |
| A             | 0.438 | 0.443 | DT8682         | 0.440                      | 0.440 | 0.440 | 0.440  |    |      |
| B             | 1.745 | 1.755 |                | 1.750                      | 1.750 | 1.750 | 1.752" |    |      |
| C             | 3.495 | 3.505 |                | 3.500                      | 3.500 | 3.500 | 3.500" |    |      |
| D             | 1.745 | 1.755 |                | 1.750                      | 1.750 | 1.750 | 1.752" |    |      |
| E             | 7.990 | 8.010 |                | 8.003                      | 8.002 | 8.003 | 8.000" |    |      |
| F             | 0.490 | 0.510 |                | 0.493                      | 0.493 | 0.493 | 0.493" |    |      |
| G             | 0.257 | 0.262 | DT8683         | 0.260                      | 0.260 | 0.260 | 0.260  |    |      |
| H             | 0.375 | 0.380 | DT8684         | 0.378                      | 0.378 | 0.378 | 0.378  |    |      |
| I             | 0.490 | 0.510 |                | 0.507                      | 0.500 | 0.500 | 0.502" |    |      |
| J             | 1.174 | 1.184 |                | 1.177                      | 1.177 | 1.177 | 1.181" |    |      |
| K             | 0.558 | 0.578 |                | 0.569                      | 0.569 | 0.568 | 0.569  |    |      |
| L             | 1.174 | 1.184 |                | 1.177                      | 1.177 | 1.177 | 1.181" |    |      |
| M             | 1.365 | 1.375 |                | 1.369                      | 1.369 | 1.369 | 1.372" |    |      |
| N             | 2.495 | 2.505 |                | 2.500                      | 2.500 | 2.500 | 2.500  |    |      |
| O             | 4.119 | 4.129 |                | 4.120                      | 4.120 | 4.120 | 4.125" |    |      |
| P             | 0.115 | 0.135 |                | 0.126                      | 0.124 | 0.125 | 0.125" |    |      |
| Q             | 0.115 | 0.135 |                | 0.135                      | 0.135 | 0.135 | 0.135  |    |      |
| R             | 0.240 | 0.260 |                | 0.254                      | 0.254 | 0.253 | 0.255  |    |      |
| S             | 0.115 | 0.135 |                | 0.126                      | 0.125 | 0.121 | 0.123  |    |      |
| T             | 0.178 | 0.198 |                | 0.188                      | 0.188 | 0.188 | 0.188  |    |      |
| U             | 3.210 | 3.250 |                | 3.230                      | 3.230 | 3.230 | 3.230  |    |      |
| V             | 0.230 | 0.250 |                | 0.233                      | 0.234 | 0.235 | 0.238" |    |      |
| W             | 0.115 | 0.135 |                | 0.126                      | 0.124 | 0.124 | 0.121  |    |      |
| X             | 0.307 | 0.312 |                | 0.311                      | 0.311 | 0.311 | 0.311" |    |      |
| Y             | 0.760 | 0.765 |                | 0.765                      | 0.765 | 0.765 | 0.765  |    |      |
| Z             | 0.352 | 0.372 |                | 0.360                      | 0.366 | 0.366 | 0.372" |    |      |
| AA            | 0.470 | 0.530 |                | 0.500                      | 0.500 | 0.500 | 0.500  |    |      |
| AB            | 0.615 | 0.635 |                | 0.626                      | 0.624 | 0.625 | 0.629" |    |      |
| AC            | 0.053 | 0.073 |                | 0.063                      | 0.063 | 0.063 | 0.063  |    |      |
| AD            | 0.240 | 0.260 |                | 0.245                      | 0.248 | 0.245 | 0.253" |    |      |
| AE            | 1.500 | 1.520 |                | 1.511                      | 1.511 | 1.511 | 1.512  |    |      |
| AF            | 0.115 | 0.135 |                | 0.135                      | 0.135 | 0.135 | 0.135  |    |      |
| AG            | 0.240 | 0.280 |                | 0.260                      | 0.260 | 0.260 | 0.260  |    |      |
| AH            | 0.240 | 0.260 |                | 0.250                      | 0.250 | 0.251 | 0.253" |    |      |
| AI            | 2.000 | 2.020 |                | 2.000                      | 2.000 | 2.000 | 2.000  |    |      |
| AJ            | 0.023 | 0.043 |                | 0.030                      | 0.030 | 0.030 | 0.030  |    |      |
| Accept/Reject |       |       |                |                            |       |       |        |    |      |

|                        |                       |
|------------------------|-----------------------|
| Measured by: <i>En</i> | Audited by: <i>SD</i> |
| Date: 07/06/16         | Date: 07.01.18        |

|                        |                       |
|------------------------|-----------------------|
| Measured by: <i>En</i> | Audited by: <i>SD</i> |
| Date: 07/06/16         | Date: 07.01.18        |

| Rev | Date     | Change                                  | Revised by | Approved |
|-----|----------|---|------------|----------|
| A   |          | New Issue                               | RF         |          |
| B   | 02.09.27 | Re-format; Added Rev. D                 | KJ         |          |
| C   | 02.10.11 | Re-format; Added DT8682, DT8683, DT8684 | KJ         |          |
| D   | 05.05.05 | Added dimension AI                      | KJ/RF      |          |
| E   | 05.12.05 | Added dimension AJ                      | KJ/JLM     |          |